 KANEPACKAGE PHILIPPINE INC. <small>No. 5 Ring Road LSP II, Brgy. La Mesa, Calabarzon City, Laguna Telephone No. (049) 545-7166 to 69 Fax No. (049) 545-8302</small>		<h2>INVESTIGATION REPORT</h2>	
Prepared By:		Check By:	
Approved By:		Approved By:	
DATE: 20-Oct-22		C. Arroyo/ G. Sayas QA/IE/ Production IE	
		G. Magino QA Supervisor	
		R. Miranda KPLIMA Gen. Operation Mgr.	

I. PROBLEM DESCRIPTION


I.1. ISSUE: DELAMINATION

I.2. ITEM DESCRIPTION:

PART CODE: 1516001400

PART NAME: LIONEL PG FGL CISMEA

I.3. BACKGROUND:



INHOUSE DETECTION: DELAMINATION
 LOT SIZE: 171 PCS
 REJECT QUANTITY: 39
 REJECTION RATE: 22.81%
 ID: 23650
 REMARKS: DELAMINATION OCCURED ON

II. IMMEDIATE ACTION

ACTION ITEMS	Target Date:	Person In-charge

III. WHY WHY ANALYSIS DETAILS:

DIRECT CAUSE:


WHY 1: Delamination occurred on the Bottom Flap

a. Glue Viscosity was 1.8 (Standard 1.8-2.5)

b. Glue application was 4

WHY 2: a. The raw materials are too rigid

WHY 3: a. There's a possibility that delamination occur due to materials problem with single face.



IV. CORRECTIVE ACTION:

> The usage of running water for rigid raw materials must be monitored if the implemented improvement is effective.

> Reconditioning of raw materials before running.